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Dart Aerospace Ltd.
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Canada

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D212-580-041
Job Sheet 198847



Part No: D212-580-041

Job Qty: 1 pcs

Part Name: Dual Cargo Mirror Installation



Part Weight: 0 lbs

Job Created: 8/6/19

Due Date: 8/26/19

Type: SOLD

Status: New

Job Tracking No:

Priority: Medium

Created By: Marie Lajeunesse

Description: ORDER 18489

Note: DWG IIN-D212-580-1 REV B SHEET 10, D2161 REV B2 IPP Rev:H Removed D2013-3/4 06-03-22 JLM IPP
REV:I AS PER ECN10-611 10-09-07 JLM VERIFIED BY:DD IPP rev:J 10.11.22 AS PER ECN10-642 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	1 pcs	8/26/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S210220

Part: D212-580-041

Job No: 198847

Serial No/Batch: S210220

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92 - 16 Issues 4ea F44-87C SH975NE

170 QC 4	1 pcs	8/26/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
180 Packaging 3-1 - Stock - B4B	1 pcs	8/26/19	0.00 0.00	QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
185 DC - 1 - B4B	1 pcs	8/26/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
190 QC 21 - FG	1 pcs	8/26/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

DAS
75
9-89
8/29/2019

8/29/2019

AUG 30 2019
AUG 30 2019

Part Op 160 - (Pick Kit)
Descriptions: 170 - (QC4- 100% Inspect kits for completeness)
180 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D212-580-041

185 - (Document Control) Photocopy bluefile and create labels as per PPP D212-580-041 CHG004
190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2161-212	Mirror Bracket, 212	1 pcs (1 ea)	160-Packaging 1 - Pick Kit	5209480
D3439-101	Mirror Assembly 8"	2 pcs (2 ea)	160-Packaging 1 - Pick Kit	522535
D4164-041	Nut Plate Adapter Assembly	4 pcs (4 ea)	160-Packaging 1 - Pick Kit	5180433
MS20426AD3-4	Rivet	8 Ea (8 ea)	160-Packaging 1 - Pick Kit	PI30444
MS27039-1-08	Screw	4 Ea (4 ea)	160-Packaging 1 - Pick Kit	510411
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	D2161-212	1	0	0
	D3439-101	2	21	0
	D4164-041	4	21	0
	MS20426AD3-4	8	2,173	0
	MS27039-1-08	4	411	0
Part Specifications				
Specifications could not be found.				

Plex 8/6/19 4:33 PM Dart.lajeunesse.marie

NCR No. _____			
Job: _____ Part No. _____			
DISPOSITION		DEPARTMENT/PROCESS	
Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date : _____		MRB (QS1042)	
Sequence #:		QTY Affected :	
Description Work Order Deviation		Disposition	
Root Cause		FAULT CATEGORY	
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
Completed By		Lead hand / Supervisor	
		QC / QA Coordinator	

4.0 PARTS LIST

Qty 562 -041	Qty 563 -041	Qty 580 -041	Part Number	Description
X			D204-562-041	DUAL MIRROR INSTALLATION
	X		D205-563-041	DUAL MIRROR INSTALLATION
		X	D212-580-041	DUAL MIRROR INSTALLATION
2	2	2	D3439-101	MIRROR (WAS D2011-103)
1			D2161-204	MIRROR BRACKET
	1		D2161-205	MIRROR BRACKET
		1	D2161-212	MIRROR BRACKET
*2	*2	*2	D3015-3	LOCKNUT
*2	*2	*2	AN960JD516	WASHER
		8	MS20426AD3-4	RIVET, COUNTERSUNK
		4	D4164-041	NUT PLATE ASSEMBLY
4	4	4	MS27039-1-08	SCREW

* PARTS ARE INCLUDED WITH D3439-101 MIRROR

Change Record

PAGE 1 OF 1

Part Number: D212-580-041

Description: DUAL MIRROR INSTALLATION

[illegible]